



67 XLC/XLD EXPLODED DIAGRAM

67 XLC REPLACEMENT PARTS LIST

NOTE: All chassis parts are common with the 67 XLD

REF. NO.	DESCRIPTION	PART NO.	REF. NO.	DESCRIPTION	PART NO.	REF. NO.	DESCRIPTION	PART NO.
1	Negative Stage	10-42019-22	39	4" Condenser	10-42098	74	Nut - Hex #8 - 32	545-21-20-01
2	Focusing Shaft	10-42024	40	Filter Holder Assembly	10-47824	75	Lock Washer #8	549-45-08
3	Focusing Shaft Spring	10-42027	41	Bolt, 1/4-20 x 2 3/4	553-30-26	76	Screw-Mach.#6 - 32 x 1 3/4 Pan Phillips	519-56-02-02
4	Lens Board Spring	10-42032	42	Constant Force Spring Assembly	10-43718	77	Extension Spring	562-70-64
5	Lens Board Retainer	10-42033	43	Spring Drum Shaft	10-53780	78	Power Cord Bushing	600-82-30
6	Spline	10-42037	44	Roller	10-07606	79	Screw-Mach.#10 - 32 x 3/8 Pan Phillips	524-12-02-01
7	Bearing Pad	10-42041	45	Baseboard	10-53915	80	Bow Washer 17/64 x 9/16 x 1/16 High	549-20-19
8	Bellows	10-42045	46	Pad - Baseboard	10-42018	81	Plate	10-53763
9	Bellows Retaining Angle	10-42052	47	Wire Connector	600-25-22	82	Saddle	10-53910
10	Lens Stage	10-42182	48	Wing Nut #10 - 32	546-20-13	83	Spacer	10-53921
11	Carriage	10-53899	49	Enlarger Lamp 120V	Cat. #8101	84	Screw-Mach.#10 - 32 x 5/8 Flat Phillips	524-20-92-05
12	Bar - Clamping (Threaded)	10-53790-01	49A	Enlarger Lamp 240V	Cat. #8114	85	Set Screw #8 - 32 x 3/16	540-22-79
13	Bar - Clamping	10-53790-02	50	Lamp Socket	625-82-07	86	Wave Washer, 3/8 I.D.	549-22-02
14	Elevating Crank	10-53782	51	Speed Nut #6 - 32 "U" Type	555-05-03	87	Knob	568-99-01
15	Guard - Pinion	10-07680-02	52	Screw-Tap #6B x 5/16 Pan Phillips	538-19-10-12	88	Screw-Mach.#8 - 32 x 3/4 Pan Phillips ..	521-24-32-01
16	Elevator	10-45964	53	Screw-Mach.#6 - 32 x 5/16 Pan Phillips ..	519-10-02-01	89	Plain Washer, 391 I.D.	548-46-16
18	Gear	} Gear Replacement Kit 7002	54	Nut - Lock Hex #6 - 32	546-55-04	90	Nut-Lock 1/4 - 20	546-57-16
19	Roll Pin		55	Screw-Mach.#10 - 32 x 3/8 Pan Phillips ..	524-12-02-01	91	Washer - Fibre .391 I.D.	548-48-11
20	Shaft - Elevation	10-53905	56	Lockwasher #10	549-47-08	92	Stud - Eccentric	10-15236
22	Lamphouse Left Side	10-42091-01	57	Locknut - Hex #10 - 32	546-55-08	93	Gib - Eccentric	10-15235
23	Lamphouse Right Side	10-42091-02	58	Red Safety Filter	Cat. #8040	94	Shaft - Lock	10-53785
24	Lamphouse Wraparound	10-42092-04	59	Screw, Mach. 8-32 x 1 1/4	521-40-02-01	95	Spacer	557-21-39
25	Front Heat Shield	10-42093	60	Nut, Lock #8-32	546-57-08	96	Washer .203 I.D.	548-24-09
26	Rear Heat Shield	10-42153	61	Clip - "U" Type	555-42-23	97	Nut - Lock #10 - 32	546-57-13
27	Lamp Socket Bracket	10-42155	62	Screw-Sems #6 - 32 x 3/8 Pan Phillips ..	540-60-73	98	Screw - Tap #8B x 5/8 Pan Phillips	538-21-20-04
28	Power Cord 120V	10-42164	63	Nut - Hex #6 - 32	545-19-20-01	99	Retaining Ring "E" Type	555-26-14
28A	Power Cord 240	10-42169	64	Screw-Sems #10 - 32 x 3/8 Pan Phillips ..	540-60-49	100	Tee Nut, Propeller #1/4 - 20	546-40-15
29	Lamphouse - Cushion	10-42124	65	Screw - Tap 10 - 32 x 3/4 Hex Head	538-23-24-07	101	Screw-Mach.#1/4-20 x 7/8 Truss Phillips ..	527-28-32-01
30	Lamphouse Door	10-47382	66	Shoulder Screw	540-30-52	102	Retaining Ring - "E" Type	555-26-13
31	Focusing Bar	10-45979	67	Screw - Tap #4B x 3/16 Pan Phillips	538-13-06-16	103	Bearing 3/8 I.D.	560-50-40
32	Carriage Pivot Assembly	10-53890	68	Screw - Tap #4B x 1/4 Pan Phillips	538-13-08-32	104	Bearing 3/16 I.D.	560-50-54
34	Knob, Recess	568-40-10	69	Screw-Mach. #6 - 32 x 1/8 Pan Phillips ..	519-04-02-01	105	Spacer	10-53822
35	Column Subassembly	10-53917	70	Screw-Mach. #6 - 32 x 5/16 Hex Head ...	519-10-40-01	106	Screw-Mach.#10 - 32 x 5/8 Pan Phillips ..	524-20-02-01
36	Safe Filter Holder	10-42040	71	Plain Washer #6	548-18-07	107	Screw-Tap #10 - 32F x 1/2 Pan Phillips ..	538-23-16-14
37	Elevating Arm	10-45923	72	Screw-Sems #10 - 32 x 3/8 Hex Head ...	540-60-20	108	Stop	10-50413
38	Focusing Knob	10-45933	73	Plain Washer #10	548-24-04	109	Lensboard (accessory)	Cat. #6723